



Flow2go™

Flow2go™

Standard set includes:

- drilling rig
- hand drill unit
- vice
- system case containing:
 - Flowdrill tools for M6 + M8
 - Flowtaps for M6 + M8
 - lubricants for tapping
 - incl. T-slot spanners
 - customized tool holder incl. collets for M6 + M8
 - spanners
- instruction manual



Optional extras:

- Flowdrill + Flowtaps for M4 und M5

Flowdrill partners world wide

➤ Flowdrill GmbH Germany

Tel.: +49 - (0) 62 01 - 29 09 10
Fax: +49 - (0) 62 01 - 29 09 115
www.flowdrill-gmbh.de
info@flowdrill-gmbh.de

➤ Flowdrill B. V. Netherlands

Tel.: +31 - (0) 3 02 41 - 66 06
Fax: +31 - (0) 3 02 41 - 38 60
www.flowdrill.nl
info@flowdrill.nl

➤ Flowdrill (UK) Ltd. United Kingdom

Tel.: +44 - (0) 16 34 - 30 94 22
Fax: +44 - (0) 16 34 - 30 33 06
www.flowdrill.com
flowdrill.uk@virgin.net

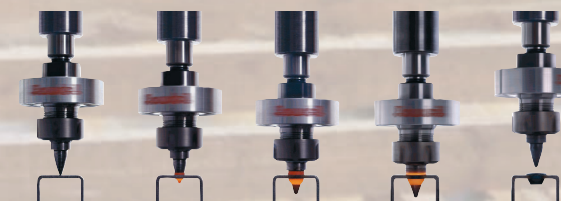
➤ Flowdrill Inc. USA

Tel.: +1 - 314 - 9 68 11 34
Fax: +1 - 314 - 9 68 15 10
www.flowdrill.com
info@flowdrill.com

➤ Your Flowdrill partner



Mobile thermal drilling



**on site and in the
workshop**

www.flowdrill.com

www.flowdrill.com

www.flowdrill.com

NEW!

**Mobile, flexibility to
drill on site ...**



... and in the workshop

- easy to handle
- ideal for small production projects
- mobile und space saving
- repair of damaged threads
- utilized also for standard drilling purposes

Flow2go™

Machine settings:

Thread	Flowdrill Ø [mm]	max. Material Thickness [mm]*	RPM Flowdrill	RPM Flowtap
M4	3.7	2.5	2600	150
M5	4.5			
M6	5.4			
M8	7.3			

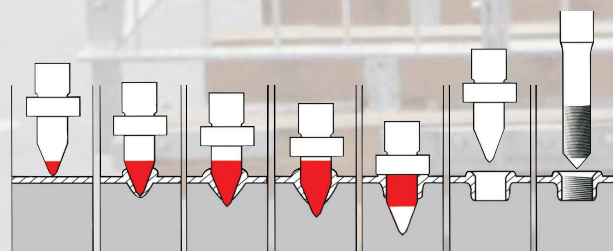
* use Flowdrill type "long"

Flowdrilling

Process perfected over 25 years – now available for mobile use.

By the combination of rotation and pressure the Flowdrill® creates a passage in a completely chipless process. The bush can be used for strong screw connections as well as for brazing or bearings etc.

- bush length up to 3 times of original material thickness
- useful for strong threads with high pull out strength
- for mild and stainless steel, aluminium, copper, brass
- chipless, no waste
- replaces weld nuts, rivet nuts or press nuts
- materials from 0.8 to 2.5 mm thickness
- ideal for thread sizes M4 - M8



1.110,00 €

incl. VAT and delivery
within Germany

2 gear performance hand drill incl. accessories

- rated input power: 1.020 W, 230 V, 50/60 Hz
- rpm at nominal load: 900 / 2600 U/min
- idle speed: 0-900 rpm / 0-2.600 rpm
- maximum torque: 28 Nm / 10 Nm
- drill chuck with expandable range of Ø 1.5 - 13 mm (for use with standard spiral drills)
- collet tap holder: Ø 6 + 8 mm (for Flowdrilling)
- electronic speed control with overload protection
- right and left turn option for Flowtapping
- rpm setting adjusts simply and continuously by pressure key with lock system

Solid drilling rig for highest demands:

- robust and sturdy guide feeding system
- large and solid base plate
- incl. T-slot spanners
- machine vice with 100 mm spanning width
- ideal solution for square and round pipes, sheet and metal profiles